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NITTOSEIKO

PRODUCTS GUIDE

Wide range high-precise flow meters which are needed in every industries.

Since 1949, when NITTOSEIKO started the manufacture and sales of water meters, our accumulated precision processing technologies and measurement Know-How brings various kind of flow meters into the world. Presently, we have wide range line-up of sophisticated equipment in order to meets strict demand from every industries. Furthermore, we focus to development of application, and we realize high-systemization by combination of accessories. We, NITTOSEIKO apply to your every inquiries about fluid measurement and control.



	Products name	Model	Page	Edible liquid	Paint	High- corrosive liquid	Chemical liquid, Pharmaceutical	Petroleum liquid	Pure water	Water, Hot-water
Rotary Flow Meter		RS	03	•	•		•	•	•	•
	Super Rotary Flow Meter	RQ	04	•	•		•	•	•	•
	Field counter type Pneumatic Batch Counter	RSCN	04	•	•		•	•	•	•
	Small Size Rotary Flow Meter	R	04	•	•		•	•	•	•
	Micro Flow Meter NICO FLOW	NH	05	•	•	•	•	•	•	•
	Electronic flow meter for small flow rate NICO EYE	NE	05	•	•		•	•	•	•
	Explosion-proof type NICO EYE	NQ	05	•	•		•	•	•	•
Positive displacement	Electronic Positive Displacement Flow Meter FLOW EYE	FE	06	•	•		•	•	•	•
flow meter	Explosion-proof type FLOW EYE	FQ	06	•	•		•	•	•	•
	Flow meter for high pressure	RH2P	06		•			•		
	Oil Meter	BR	07					•		
	Micro Oil Meter	RE	07					•		
	Micro Aqua Meter	WE	07							•
	Slide Vane Flow Meter	SS	08				•	•	•	•
	Electonic Flow Meter for Oil OIL EYE	OE	08					•		
	Food Flow Meter	FS·FSE0	08	•			•			•
Mass flow meter	Mass flow meter CLEAN FLOW	FB	09	•	•		•	•	•	•
Ultrasonic flow meter	Clamp on type Ultrasonic Flow Meter	NU2	10	•	•	•	•	•	•	•
Electromagnetic frow meter	Electromagnetic Flow Meter MAGFLOW	MF	11	•	•	•	•			•
	Water supply Flow Meter	B-F	12						•	•
	Turbine Flow Meter	K	12						•	•
Turbine flow meter	Acid-proof Turbine Flow Meter	CT4	12			•	•		•	•
	Electronic Flow Meter for Water AQUA EYE	AE	13						•	•
	Electronic Turbine Flow Meter	KQ	13						•	•
Vortex flow meter	Vortex Type Flow Sensor FLOP	QS-QU	14						•	•

16

16

17

17

17

18

TOPICS	Viscosity unit conversion table·····13
10103	Pressure unit conversion table · · · · · · · · · · · · · · · · · · ·
Other	Flow rate list·Connectable receiver and converter····· 15
Otiloi	The first of the control data control to

Products name	Model	Page
Converter	KF3	18
Pulse dividerr	KD2	19
Digital flow rate indicator	TM82	19
Digital flow rate indicator	flow rate indicator MC82 19	
and totalizer	MC75	20
Printer	PR2090A	20
Process controller	BC100	21
Explosion-proof type printer	NP100	21

version table·····13 version table·····14	IP Degree of protection······· 14 About serial number (SER. No.)····· 22
nectable receiver and converter·····15	For inquiry

Flow meter for liquid whith excellent durability and simple structure

Rotary Flow Meter













Zero resettable



Instantaneous flow rate type

Pointer type

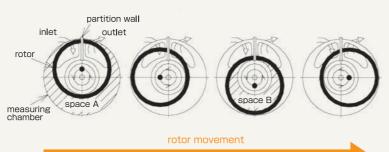
Pneumatic batch counter type

- Ceramics material is used in wetted parts as a standard. Excellent durability.
- Special plastic material for rotor makes high chemical resistance and abrasion resistance.
- Low pressure loss, and available for measuring high viscosity liquid.
- Less affected from temperature and viscosity enables keeping good accuracy.
- Large register and easy to read.
- Variety of pulse signal makes expansion easy.

Specification *()is for special specification		
Measured liquid	Chemical liquid, Edible liquid, Petroleum, Water, Etc.	
Nominal size	25A, 40A, 50A, 80A, 100A	
Liquid viscosity	0.5~500mPa·s(0.2~30,000mPa·s)	
Liquid temperature	0~200℃ (Only for stainless steel material -20~200℃)	
Liquid pressure	2.0MPa or under	
Accuracy	Within ±0.5% (Within ±0.2%)	
Connection	JIS10K, JIS20K, ANSI, and others.	
Material	FC200/CAC406, FC200/FC200 FC200/SCS14,SCS14/SCS14	
Flow range	170~50,000L/h	
Explosion proof	Flameproof enclosure ExdIIBT4	
Output	Pulse output	

Rotor rotates by a pressure from the liquid which comes from inlet, and push out liquid filled in the measuring chamber to outlet.

Space A and B in the measuring chamber become a "Measuring volume" and measures a flow by multiplying number of rotor's rotation and measuring



Flow meter equipped with electronic indication on measuring part of simple structure rotary piston flow meter.

Super Rotary Flow Meter







Control and management of various kind of liquid such as edible liquid chemical liquid and so on.

Specification *()is for special specification		
Measured liquid	Chemical liquid, Edible liquid, Petroleum, Water, Etc.	
Nominal size	25A, 40A, 50A, 80A, 100A	
Liquid viscosity	0.5~500mPa·s(0.2~30,000mPa·s)	
Liquid temperature	$0\sim$ 200°C(Only for stainless steel material -10 \sim 200°C)	
Liquid pressure	2.0MPa or under	
Accuracy	Within ±0.2% (Within ±0.5%)	
Flow range	200~50,000L/h(40~50,000L/h)	
Explosion proof	Flameproof enclosure Ex db IIB T4 Gb	
Output	Pulse·alarm output / analog output	

Easily available for field batch control by combination of mechanical preset counter and pneumatic valve.

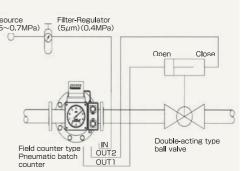
Field counter type Pneumatic Batch Counter type







- Do not need any electric power but only need air source.
- Safety use in hazardous area where need explosion proof structure.
- Easy operation by push-button.
- Low air consumption, Economical
- Variety of pulse signal makes expansion easy.
- *Ball valve is sold separately. Available for connecting both single-acting type and double-acting type.



Rotary piston type flow meter which is less affected from temperature and viscosity

Small Size Rotary Flow Meter





 Control and management of various kind of liquid such as edible liquid chemical liquid and so on.

*()is for special specification		
Measured liquid	Chemical liquid, Edible liquid, Petroleum, Water, Etc.	
Nominal size	20A,25A	
Liquid viscosity	0.5~500mPa·s(500~30,000mPa·s)	
Liquid temperature	$0\sim200^{\circ}\text{C}(\text{Only for stainless steel material -20}\sim200^{\circ}\text{C})$	
Liquid pressure	2.0MPa or under	
Accuracy	Within ±0.5%	
Material	FC200/CAC406, FC200/FC200 FC200/SCS14, SCS14/SCS14	
Flow range	5~1,600L/h	
Explosion proof	Flameproof enclosure d2G4(Reed switch pulser only)	
Output	Pulse output	

High precise flow meter suitable for small flow rate.

Micro Flow Meter NICO FLOW





- High precision measurement and batch control of small flow rate.
- Process control of additive, and mixing flow control in chemical plant.

Specification *()is for special specification		
Measured liquid	Chemical liquid, Edible liquid, Petroleum, Water, Etc.	
Nominal size	1/4B, 1/2B, 15A, 20A	
Liquid viscosity	0.4~100mPa·s(100mPa·s and over)	
Liquid temperature	-5~80°C(-5~120°C)	
Liquid pressure	1.0MPa or under(1.0~21MPa)	
Accuracy	Within ±0.75%	
Material	SCS14, SUS316, PVC	
Flow range	0.5~600L/h	
Explosion proof	Flameproof enclosure ExdIIBT4X	
Output	Pulse output	

Micro flow meter equipped electronic indication on the measuring part of Nico Flow,

Electronic flow meter for small flow rate NICO EYE





- High precision measurement and batch control of small flow rate.
- Process control of additive, and mixing flow control in chemical plant.

Specification *()is for special specification		
Measured liquid	Chemical liquid, Edible liquid, Petroleum, Water, Etc.	
Nominal size	1/4B, 1/2B, 15A, 20A	
Liquid viscosity	0.4~100mPa·s(100mPa·s and over)	
Liquid temperature	-5~80°C	
Liquid pressure	1.0MPa or under(1.0~6.3MPa)	
Accuracy	Within ±0.75%	
Material	SCS14, SUS316	
Flow range	1~600L/h	
Output	Pulse·alarm output/analog output	

Micro flow meter equipped explosion proof type electronic indication.

Explosion-proof type NICO EYE





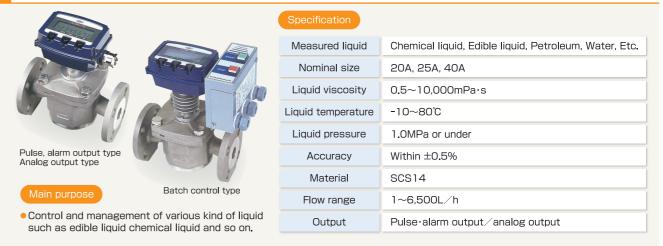
 Process control of additive, and mixing flow control in chemical plant.

Specification *()is for special specification		
Measured liquid	Chemical liquid, Edible liquid, Petroleum, Water, Etc.	
Nominal size	1/4B, 1/2B, 15A, 20A	
Liquid viscosity	0.4~100mPa·s(100mPa·s and over)	
Liquid temperature	-5~120°C	
Liquid pressure	1.0MPa or under	
Accuracy	Within ±0.75%	
Material	SCS14, SUS316	
Flow range	1~600L/h	
Explosion proof	Flameproof enclosure ExdIIBT4	
Output	Pulse·alarm output/analog output	

Rotary piston type flow meter equipped with electronic indication.

Electronic Positive Displacement Flow Meter FLOW EYE





Positive displacement flow meter equipped explosion proof type electronic indication.

Explosion-proof type FLOW EYE





 Control and management of various kind of liquid such as edible liquid chemical liquid and so on.

Specification	
Measured liquid	Chemical liquid, Edible liquid, Petroleum, Water, Etc.
Nominal size	20A, 25A, 40A
Liquid viscosity	0.5~10,000mPa·s
Liquid temperature	-10~80°C
Liquid pressure	1.0MPa or under
Accuracy	Within ±0.5%
Material	SCS14
Flow range	1~6,500L/h
Explosion proof	Flameproof enclosure ExdIIBT4
Output	Pulse·alarm output/analog output

Flow meter for high-pressure liquid which is eliminated tooth gear structure in the counter unit, directly outputs pulse signal from rotor sensor.

Flow meter for high pressure





specification *() is for special specification Measured liquid Kind of oil such as hydraulic oil, Paint, etc. Nominal size 20A, 25A, 40A Liquid viscosity 2~5,000mPa·s(5,000mPa·s and over) -5~120℃ Liquid temperature Liquid pressure 21.0MPa or under Accuracy Within ±0.5% S45C Material Flow range 15~6,000L/h Output Pulse output

Rotary piston flow meter realized Small size, Light weight, and Easy to use.

Oil Meter







• Fuel control of small size boiler, burner, central-heating etc.

Specification	
Measured liquid	Kerosene, Light oil, Heavy oil A/B/C
Nominal size	15A, 20A, 25A
Liquid viscosity	2~500mPa·s
Liquid temperature	0~120°C
Liquid pressure	1.0MPa or under
Accuracy	Within ±0.5%
Material	FC200
Flow range	10~2,500L/h
Output	Pulse output (1L/P)

Rotary piston type flow meter with LCD indication which is realized smaller size and lower cost.

Micro Oil Meter







Main purpose

Control of oil.

Specification	
Kerosene, Light oil, Heavy oil and other kind of oil.	
Rp3/8	
Unit type: -10~55℃, Separate type: -10~120℃	
0.7MPa or under	
Within ±1.0%	
ADC	
2~250L/h	
Pulse output (0.01L/P)	

Flow meter specialized to water measurement with reasonable price and small size

Micro Aqua Meter







Main purpose	
Control and mar	agement of water

Specification	
Measured liquid	Agricultural water, Industrial water, Waste water
Nominal size	Rp3/8
Liquid temperature	0~55°C
Liquid pressure	0.7MPa or under
Accuracy	Within ±2.0%
Material	Body:ADC+Composite resin Rotor:PPS Plastic
Flow range	20~200L/h
Output	Pulse output (0.01L/P)

Large volume type positive displacement type flow meter applied outer-cam type slide vane.

Slide Vane Flow Meter

type





 Control and management of many industries such as Petroleum refining, Chemical, Food, Power, Vessel and so on.

Specification *()is for special specification
Measured liquid	Chemical liquid, Petroleum, Water, Etc.
Nominal size	80A, 100A, 150A
Liquid viscosity	0.4~500mPa·s
Liquid temperature	$0{\sim}120{^\circ}\!\text{C}(\text{Only for stainless steel material -10}{\sim}120{^\circ}\!\text{C})$
Liquid pressure	2.0MPa or under
Accuracy	Within ±0.5% (Within ±0.2%)
Material	FC200, SCS13
Flow range	3~200m³/h
Explosion proof	Flameproof enclosure ExdIIBT4
Output	Pulse output

Flow meter for oil equipped with electric indication.

Electonic Flow Meter for Oil OIL EYE





 Control and measurement for Boiler feed oil, fuel oil, and Non-corrosive Mid. To High viscosity liquid.

Measured liquid Kerosene, Light oil, Heavy oil A/B/C, Non-corrosive of To High viscosity liquid. Nominal size 15A, 20A, 25A, 40A Liquid viscosity 2~1000mPa·s Liquid temperature 0~80°C(0~120°C) Liquid pressure 1.0MPa or under Accuracy Within ±0.5%	
Liquid viscosity 2~1000mPa·s Liquid temperature 0~80°C(0~120°C) Liquid pressure 1.0MPa or under	1id.
Liquid temperature 0~80°C(0~120°C) Liquid pressure 1.0MPa or under	
Liquid pressure 1.0MPa or under	
Accuracy Within ±0.5%	
Material FC200	
Flow range 10~6,000L/h	
Output Pulse-alarm output / analog output	

High accuracy positive displacement flow meter which is realized sanitation structure required as flow meter for edible liquid.

Food Flow Meter







- Probiotics drinks, Alcohol, Juice, Syrup.
- Control and management of Loading, Unloading, Filling, Proportional mixing.

	Specification *()is for special specification
	Measured liquid	Edible liquid.
	Nominal size	25A, 40A, 50A, 65A, 80A
	Liquid viscosity	1~500mPa·s(1~30,000mPa·s)
	Liquid temperature	0~80℃
	Liquid pressure	0.5MPa or under
	Accuracy	Within ±0.5%
)	Material	SCS13, SCS14
	Flow range	170~50,000L/h
	Output	Pulse output

It detects phase difference between tubes occurred by Coriolis force, and measure mass flow directly.

Mass flow meter CLEAN FLOW









Food

- Accurate measurement of pure water.
- For filling or blending.
- Concentration management of ingredients and products.
- Organic waste water control.

Ship, Port

- Fuel consumption measurement. Loading or discharging cargo oil.
- Cappuccino-effect bunkering measures.
- Feed water and oil for boiler.

- Filling engine oil. Paint or coating control. Various inspection machine.
 Coolant injection.

• Chemical liquid injection. • Fuel oil receiving. Mixing lubricant oil, or asphalt.



"Minimized measuring tube" and "High rigidity housing" make the component which resist high vibration.

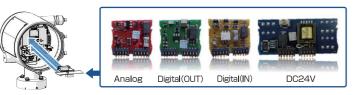
It realizes excellent zero stability and temperature stability.

Vibration range

Measured fluid	Liquid, Gas
Nominal size	10A, 15A, 20A, 25A, 40A, 50A, 65A, 80A, 100A, 150A, 200A
Meter size	015, 025, 050, 080, 100, 150
Connection	JIS10K, 20K ASME/ANSI 150, 300, 600 JPI 150, 300, 600 DIN PN16, 40, 63 Ferrule
Flow range	0~860,000kg/h (6 Type)
Accuracy	Flow rate: General type ±0.4%, High accuracy type ±0.15% Density: General type 0.010kg/L, High accuracy type 0.002kg/L
Temperature	General type: -50~160°C High accuracy type: -50~205°C Explosion-proof type is depending on the specification
Pressure	Depending on the connection end
Wetted parts material	SUS316L, alloy C(Option)
Explosion-proof	Japanese certification body(CML), ATEX / IECEx. cFMus

Power	100~240VAC,50/60Hz 11~30VDC
Power consumption	20W
Degree of protection	IP65/IP67, NEMA 4X
Housing material	Aluminum Stainless (Remote type : Option)
Output	Analog: 4~20mADC Digital: 2(Pulse or status output) HART
Transmission	200m max.(Remote type)

Optional plug-in card makes easy to add the additional output.





Various indication contents with back-light. Easy operation and setting by touch sensor. Clamp-on type ultrasonic flow meter which can measure the flow from outside of pipe.

Clamp on type Ultrasonic Flow Meter Type







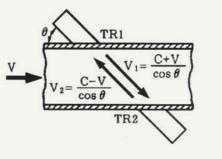


- Management of tap water, industrial water, and agricultural water.
- Operation check of existing flow meter.
- Control circulating water of combined heat power.
- Measure a heat/cold water line of air conditioning.

Measured liquid	Homogeneity liquid of which ultrasonic can propagate. Water, Sea water, Industrial water, kind of oil, Acid, Alkali, Alcohol, etc
Nominal size	15A~600A
Turbidity	10,000ppm or under
Liquid temperature	-30 \sim 90°C(For high temperature liquid -30 \sim 160°C)
Accuracy	$\pm 2.0\%$ of reading (In case of lower than 2m/sec flow speed, ± 0.04 m/sec)
Flow range	0~±10m/s
Output	Pulse output/analog output

This is applied propagation time difference method. Transducers installed to the upstream and downstream output ultrasonic to forward direction and reverse direction. At this moment, flow velocity "V" is calculated from propagation time difference, and convert to flow volume "Q".

There is not a wetted parts because of measuring from outside of pipe so that it can measure wide variety of liquid without care about corrosion and pressure drop.



Apply to respective measurement application.

Handheld type



Handheld type which is realized space save and light weight (less than 500g) save of transmitter makes good portability and easy operation.

Chargeable battery enable it to operate 10 hours duration. It is suitable for checking temporary flow inspection or checking existing flow meter performance in the facility.

DIN rail mount type



It is available to installing on the DIN rail as well as other equipment. Back face plate makes it install to control box free of position.

Electromagnetic type flow meter for measuring wide variety of liquid with electrical conductivity.

Electromagnetic Flow Meter MAGFLOW type







Remote type

Main purpose

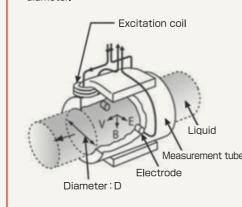
- Measurement of agricultural water, industrial water, and waste water.
- Measurement of liquid slurry.
- Measurement of corrosive liquid.

Specification

Measured liquid	Liquid with electrical conductivity Agricultural water, Industrial water, Waste water, Liquid slurry, Acid liquid, Alkaline liquid
Nominal size	15A~250A
Connection	JIS10K, 20K ANSI Class150, 300 DIN PN10, 16, 40, Sanitary
Accuracy	Flow speed≥1.0m/s:±0.5% Flow speed<1.0m/s: (Flow speed x Accuracy[%]+0.2)/Flow speed
Liquid temperature	-20℃~120°C
Flow range	0.1m/s~10m/s
Input/Output	Pulse output/Frequency output Analog output Digital output Digital input Modbus communication
Wetted parts material	Lining : PTFE, Neoprene, Nitrile rubber, PFA (Sanitary type only) Electrode : SUS316L, Titanium, Tantalum Equivalent for Hastelloy C276 Grounding ring : SUS316L, SUS304, Titanium

Principle of electromagnetic flow meter is using Faraday's law of induction as "When conductor moves in the magnetic field, the electromotive force is occurred in the conductor to the right-angle direction of both magnetic field direction and movement direction, and its force is proportionate to the magnetic flux density and the speed." Install a pair of electrodes in the measurement tube with inner insulation, and impress magnetic field toward the electrode and its right-angle direction by the excitation coil. When fluid flow through the pipe which set as the right angle of electrode and magnetic field, electromotive force proportional to the flow speed is generated.

Flow meter detect this electromotive force and calculate the integrated volume by multiplying measurement tube diameter.



Tantalum, Equivalent for Hastelloy C276 100~240V AC 50/60Hz, 24V DC

Self-diagnosis function













It checks 5 items by self-diagnosis and guide to solve the problem.

 Control of Boiler feed water, chemical/water treatment plant, hot/cold industrial water.

Specification	
Measured liquid	Water, Hot water, high-temperature water, etc.
Nominal size	20A, 25A, 40A, 50A
Liquid viscosity	1mPa·s
Liquid temperature	General type : $0\sim110^{\circ}$ C, High-temperature type : $110\sim200^{\circ}$ C
Liquid pressure	2.0MPa or under
Accuracy	Within ±1.0%
Material	FCD450/CAC406, FCD450/SCS13 SCS13/SCS13

 $0.3\sim25m^3/h$

Pulse output

Axial flow type turbine flow meter with high durability, good maintainability, and numerous sales result.

Flow range

Output

Impeller type flow meter realized weight and space saving despite built-in strainer.

Water supply Flow Meter

Turbine Flow Meter







 Management of plant water such as water source, industrial water, ground water, and waste water.

• Wide application of water management such as building air conditioning.

Specification	
Measured liquid	Water, Industrial water, Ground water, Hot water, Waste water.
Nominal size	50A, 80A, 100A, 125A, 150A, 200A, 250A, 300A, 350A
Liquid viscosity	1mPa·s
Liquid temperature	0~150°C
Liquid pressure	2.0MPa or under
Accuracy	Within ±2.0%
Material	FC200/CAC406, FC200/SCS13, SCS13/SCS13
Flow range	4~1,000m³/h
Output	Pulse output

Axial flow type turbine flow meter which is strong corrosion resistance by using fluororesin and ceramics for wetted parts.

Flow range

Output

Acid-proof Turbine Flow Meter





Main purpos

 Control and management of strong corrosive liquid or pure water.

Specification	
Measured liquid	Strong corrosive liquid, Pure water.
Nominal size	20A, 25A, 40A, 50A
Liquid viscosity	0.3~10mPa·s
iquid temperature	0~80℃
Liquid pressure	0.7MPa or under
Accuracy	Within ±0.5%
Material	Fluororesin

350~25,000L/h

Pulse output

11 FLOW METERS FLOW METERS 12 Flow meter for water equipped with electronic indication onto the impeller type flow meter.

Electronic Flow Meter for Water AQUA EYE





 Control of Boiler feed water, chemical/water treatment plant, hot/cold industrial water.

Specification	
Measured liquid	Water, Hot water, etc.
Nominal size	25A, 40A, 50A
Liquid viscosity	1mPa·s
Liquid temperature	0~80℃, High temperature type 110℃
Liquid pressure	2.0MPa or under
Accuracy	Within ±1.0%
Material	FCD450/CAC406, FCD450/SCS13 SCS13/SCS13
Flow range	0.5~25m³/h
Output	Pulse∙alarm output ∕ analog output

Turbine flow meter equipped with electronic indication so that it enable various kind of indication and output.

Electronic Turbine Flow Meter





 Control of Boiler feed water, chemical/water treatment plant, hot/cold industrial water.

Specification	
Measured liquid	Water, Industrial water, Ground water, Hot water, Waste water
Nominal size	50A, 80A, 100A, 125A, 150A, 200A, 250A, 300A
Liquid viscosity	1mPa·s
Liquid temperature	0~150°C
Liquid pressure	2.0MPa or under
Accuracy	Within ±2.0%
Material	FC200/CAC406, FC200/SCS13, SCS13/SCS13
Flow range	4~800m³/h
Explosion proof	Flameproof enclosure Ex db IIB T4 Gb
Output	Pulse·alarm output/analog output

Viscosity unit conversion table

*There is Viscosity and Kinematic viscosity. Kinematic viscosity is viscosity divided by density.

[Viscosity]

			Pa⋅s	Р	cР	kg/m·s	lb/ft·s
1	Pa⋅s	=	1	1×10	1×10³	1	6.72×10 ⁻¹
1	Р	=	1×10-1	1	1×10²	1×10-1	6.72×10 ⁻²
1	cР	=	1×10-3	1×10-2	1	1×10 ⁻³	6.72×10⁻⁴
1	kg/m·s	=	1	1×10	1×10³	1	6.72×10 ⁻¹
1	lb/ft·s	=	1.488	1.488×10	1.488×10³	1.488	1

[Kinematic] viscosity

_								
]				m²/s	cm²/s	St	cSt	ft²/s
	1	m²/s	=	1	1×10 ⁴	1×10 ⁴	1×10e	1.076×10
	1	cm²/s	=	1×10-4	1	1	1×10²	1.076×10 ⁻³
	1	St	=	1×10-4	1	1	1×10²	1.076×10 ⁻³
	1	cSt	=	1×10-6	1×10-2	1×10-2	1	1.076×10⁻⁵
	1	ft²/s	=	9.29×10 ⁻¹	9.29×10²	9.29×10²	9.29×10⁴	1

Flow sensor based on the principle of Karman's vortex.

Vortex Type Flow Sensor FLOP Type QS QU







Main purpose

 Measurement and control of cooling water, pure water.

Specification				
Measured liquid	Water, Pure water.			
Nominal size	10A, 15A, 20A, 25A, 32A, 40A			
Liquid viscosity	1mPa·s			
Liquid temperature	0~90℃			
Liquid pressure	1.0MPa or under			
Accuracy	Within ±2.0%			
Material	SUS316			
Flow range	4~350L/min			
Output	Analog output			
	Measured liquid Nominal size Liquid viscosity Liquid temperature Liquid pressure Accuracy Material Flow range			



Pressure unit conversion table

			Pa	MPa	bar	kgf/cm²	mmH₂O	mmHg (Torr)	lbf/in² (psi)
1	Pa	=	1	1×10-6	1×10-5	1.020×10⁻⁵	1.020×10 ⁻¹	7.501×10 ⁻³	1.450×10 ⁻⁴
1	MPa	=	1×10e	1	1×10	1.020×10	1.020×10⁵	7.501×10³	1.450×10²
1	bar	=	1×10 ⁵	1×10-1	1	1.020	1.020×10⁴	7.501×10²	1.450×10
1	kgf/cm²	=	9.807×10 ⁴	9.807×10 ⁻²	9.807×10 ⁻¹	1	1.000×10⁴	7.356×10²	1.422×10
1	mmH₂O	=	9.807	9.807×10 ⁻⁶	9.807×10⁻⁵	1.000×10 ⁻⁴	1	7.356×10 ⁻²	1.422
1	mmHg	=	1.333×10²	1.333×10 ⁻⁴	1.333×10 ⁻³	1.360×10 ⁻³	1.360×10	1	1.934×10 ⁻²
1	lbf/in²	=	6.895×10³	6.895×10 ⁻³	6.895×10 ⁻²	7.031×10 ⁻²	7.031×10 ⁻¹	5.172×10	1



IP Degree of protection

IP degree of protection is protection code for housing of electronic components specified by International Electrotechnical Commission (IEC60529) and JIS C0920.

Indicate degree of protection from solid foreign material or water intrusion by number (First symbol·Second symbol)



First symbol Degree of protection from human body or solid.

O Without protect Protected against a solid object greater than 50mm such as a hand. Protected against a solid object greater than 12.5mm such as a finger. Protected against a solid object greater than 2.5mm such as a tool and wire. 4 Protected against a solid object greater than 1mm such as a tool and wire. Protect from fine particle which affect operation and safety of electronic

6 No ingress of dust

Second symbol Degree of protection from water intrusion

Without protection Protected against vertically falling drops of water. Protected against water drops up to 15 degrees from the vertical. Protected against water drops up to 60 degrees from the vertical. Protected against splash of water from all direction. Protected against nozzle spray from all direction.

Protected against strong nozzle spray from all direction.

Protected against the effect of immersion in water. 8 Protected against the effect of immersion in water constantly.

■Flow range list Batch counter

100000

1000000

10000000



 It receive pulse signal from flow meter, and batch control of flow by sending control signal to valves and pumps.

	Specification	on	
	Input	Channel	1 point
	pulse	Signal	Voltage no-contact input/Open collector input/ No-voltage contact input
	0	Contents	Metering signal, Predictive signal, End of batch signal / Status signal
	Control output	Channel	Metering signal: 2 point, Other: 1 point
		Signal	No-voltage contact signal output
	Setting value	Batch volume	10 points 6 digits setting
		Predictive volume	1 points 4 digits setting
	Output	Channel	1 point
	pulse	Cignol	12V no-contact signal output/

Explosion proof type batch counter type



Open collector signal output





• Flame proof enclosure type batch counter equipped in batch counter type PH4

It receive pulse signal from flow meter, and batch control of flow by sending control signal to valves and pumps.

Specification							
Explosion proof	Explosion proof code	Exd IIB T5					
Input	Channel	1 point					
pulse	Signal	Voltage no-contact input/Open collector input/ No-voltage contact input					
0	Contents	Metering signal, Predictive signal, End of batch signal / Status signal					
Control output	Channel	Discuss separately					
	Signal	No-voltage contact signal output/ Voltage contact signal output					
Setting	Batch volume	10 points 6 digits setting					
value	Predictive volume	1 points 4 digits setting					
Output	Channel	1 point					
pulse	Signal	12V no-contact signal output/ Open collector signal output					

Explosion proof type batch counter







 It has flame proof enclosure, and can be used in hazardous area in the factory.

It receive pulse signal from flow meter, and batch control of flow by sending control signal to valves and pumps.

Specification								
Explosion proof	Explosion proof code	Exd IIB T4 Gb(Ex2015)						
Input	Channel	1 point						
pulse	Signal	Voltage no-contact input/Open collector input/ No-voltage contact input						
Ozwiesk	Contents	Metering signal, Predictive signal, End of batch signal, Alarm signal Buzzer ringing						
Control output	Channel	Metering signal: 2 point, Other: 1 point						
	Signal	No-voltage contact signal output						
Setting	Batch volume	5 points 5 digits setting						
value	Predictive volume	1 points 4 digits setting						
Output	Channel	1 point						
pulse	Cienal	12V no-contact signal output/						

Open collector signal output

■ Connectable receiver and converter

			Co	nnectable	e receiver	receiver and converter (O: Directly available, A: Converter is needed)							
Products name model		Converter		Pulse divider				Digital flow rate indicator			Printer		
		EZ2	KF3	KZ2	KD2	TH61	PH4	EX3E-PH4	PX2	TM82	MC82	MC75	PR2090A
Rotary Flow Meter	RS	0		0	0	0	0	0	0		Δ		0
Super Rotary Flow Meter	RQ				0	0	0	0	0	0	0		0
Field counter type Pneumatic Batch Counter	RSCN	0		0	0	0	0	0	0				0
Small Size Rotary Flow Meter	R	0		0	0	0	0	0	0	Δ	Δ		0
Micro Flow Meter NICO FLOW	NH		0			Δ	0	0	0	Δ	Δ	0	Δ
Electronic flow meter for small flow rate NICO EYE	NE		0		0	0	0			0	0	0	0
Explosion-proof type NICO EYE	NQ		0		0	0	0	0	0	0	0	0	0
Electronic Positive Displacement Flow Meter FLOW EYE	FE		0		0	0	0			0	0	0	0
Explosion-proof type FLOW EYE	FQ		0		0	0	0	0	0	0	0	0	0
Flow meter for high pressure	RH2P		0			Δ	0			Δ	Δ	0	Δ
Oil Meter	BR				0	0	0						0
Micro Oil Meter	RE				0	0	0						0
Micro Aqua Meter	WE				0	0	0						0
Slide Vane Flow Meter	SS	0		0	0	0	0	0	0	Δ	Δ		0
Electonic Flow Meter for Oil OIL EYE	OE		0		0	0	0					0	0
Food Flow Meter	FS	0		0	0	0	0	0	0	Δ	Δ		0
Food Flow Meter	FSE0		0			Δ	0			Δ	Δ	0	Δ
Mass flow meter CLEAN FLOW	FB				0	0	0	0	0	0	0		0
Electromagnetic flow meter MAGFLOW	MF				0	0	0			0	0		0
Clamp on type Ultrasonic Flow Meter	NU2				0	0				0	0		0
Water supply Flow Meter	B-F	0		0	0	0	0	0	0	Δ	Δ		0
Turbine Flow Meter	K	0		0	0	0	0	0	0	Δ	Δ		0
Acid-proof Turbine Flow Meter	CT4		0			Δ	0			Δ	Δ	0	Δ
Electronic Flow Meter for Water AQUA EYE	AE		0		0	0	0			0	0	0	0
Electronic Turbine Flow Meter	KQ		0		0	0	0	0	0	0	0	0	0
Vortex Type Flow Sensor FLOP	QS-QU									0	0		

Flow rate(L/h)

Totalizer



TH61



• Receiving the pulse signal from flow meter and it indicates total volume.

	Input pulse	Channel	1 point (2 point for Addition/Subtraction function)
		Signal	Voltage no-contact input/ Open collector input/ No-voltage contact input
		Channel	1 point
	Distribution output	Gridi irioi	1 point
		Signal	12V no-contact signal output

Large indicator







 Largely indicate the indication of PH4, digital flow rate indicator totalizer MC75/MC82.

Input	Signal	RS-485 communication
Character size	H57 × W32/I	H84×W48/H137×W81
Number of	0 (5 (4 (0 0)	
indication digits	6/5/4/3 Di	gits

High-brightness type Large indicator type







 Applied high brightness LED and waterproof case enable indicate largely the value for Batch counter PH4, and Digital flow rate indicator and totalizer MC75/MC82.

Input	Signal	RS-485 communication
Character size	H60 × W33/I	H100×W56
Number of indication digits	6/5/4 Digits	3
Degree of protection	IP65 or equiva	lent

Converter



 Receiving the pulse signal from flow meter and it outputs analog signal, divided pulse signal, and distributing pulse signal.

Distributing

pulse output

pulse output

Signal

Signal

Specificatio	on .	
Input	Channel	1 point
pulse	Signal	Voltage no-contact input/Open collector input
Analog	Channel	2 point
output	Signal	4~20mADC/0~20mADC/0~100μADC 1~5VDC/0~10VDC/0~5VDC/0~10mVDC
	Channel	2 point
Divided pulse signal output	Signal	Voltage no-contact signal output/ Open collector signal output/ No-voltage contact signal output
Distributing	Channel	1 point

12V no-contact signal output

Converter







 Receiving the pulse signal from flow meter and it outputs analog signal, divided pulse signal, and distributing pulse signal.

Specification		
Input	Channel	1 point
pulse	Signal	Voltage no-contact input/Open collector input
Analog	Channel	1 point
output	Signal	4~20mADC/0~100μADC/1~5VDC 0~5VDC/0~10mVDC
Divided pulse	Channel	1 point
signal output	Signal	Open collector signal output
Distributing	Channel	1 point
pulse output	Signal	12V no-contact signal output

Converter







 Receiving the unscaled pulse signal from flow meter and it outputs analog signal and pulse signal.

	Specification	on	
	Input pulse	Channel	1 point
		Signal	Voltage no-contact input/Open collector input/No-voltage contact input
	Analog	Channel	1 point
	output	Signal	$4\sim20$ mADC $/0\sim100\mu$ ADC $/1\sim5$ VDC $0\sim5$ VDC $/0\sim10$ mVDC
	Scaled pulse	Channel	1 point
	signal output	Signal	12V no-contact signal output/ Open collector signal output
	Dietributing	Channel	1 point

12V no-contact signal output/

Open collector signal output

Pulse divider





• Receiving the pulse signal from flow meter, it outputs divided pulse and distributing pulse.

Specification	n	
Input	Channel	1 point
pulse	Signal	Voltage no-contact input/Open collector input/ No-voltage contact input
Divided pulse	Channel	2 point
or distributing pulse output	Signal	12V no-contact signal output/ Open collector signal output/ No-voltage contact signal output
Distributing	Channel	1 point
pulse output	Signal	12V no-contact signal output/ Open collector signal output

Digital flow rate indicator







 Receiving the analog signal from flow meter and indicate instantaneous flow rate.

Analog	Channel	1 point
Input	Signal	4~20mADC/1~5VDC

Digital flow rate indicator and totalizer type MC82







• Receiving the analog signal from flow meter and indicate instantaneous flow rate/ integrating volume, and output pulse signal.

	Analog Input	Channel	1 point
		Signal	4~20mADC/0~20mADC/1~5VDC 0~5VDC/0~10VDC
	Output	Channel	1 point
	pulse	Signal	12V no-contact signal output/ Open collector signal output

Digital flow rate indicator and totalizer type MC75





• Receiving the pulse signal from flow meter and indicate instantaneous flow rate/ integrating volume, and output pulse signal.

	Input	Channel	I point
	pulse	Signal	Voltage no-contact input/Open collector input/No-voltage contact input
	Output pulse	Channel	1 point
		Signal	12V no-contact signal output/ Open collector signal output/Distribution output

Printer



PR2090A



 Receiving flow pulse signal from flow meter or batch counter, it printouts filling volume per batch or integrating volume per setting time.

Input	Channel	2 point	
pulse	Signal	Voltage no-contact input/Open collector input/No-voltage contact input	

Process controller



• For mixing work or mixing control of multiple liquid. For efficient change of each batch control.

- Batch command and result management by PC.
- Batch work in hazardous area. *Pressurized apparatus

Number of connection channel	Max. 64ch.
Number of control channel	Up to 32ch per connected channel simultaneously
Mixing rate	Available memorizing up to 999 pattern
Input	Flow signal (Open collector) Input frequency : Max 150Hz. Limit switch signal (Open collector)
Output	Solenoid valve operation/ Pump operation (Open collector)
Indication	Approximate 116 × 86mm TFT color LCD
Keyboard	Alphanumeric character, Decimal point, Space, Dash, and Katakana input
Printout	Direct-line thermal method ASC II, JIS Level 1, 2 Kanji sets
Power	100V AC 50/60Hz
External dimension	W322 × D540 × H660

It is available for BC100 to batch controlling 32 line at

It memorizes Up to 64 kind of liquid and 999 kind of mixing rate. It is suitable for control and management of various kind of

production.

*1 it may reduce depending on the ancillary function

Explosion proof type printer







- Print out and attach process management or test report for each production lot or each products on site.
- Issue a delivery slip on site of delivery/receiving from tank truck, loading, or unloading.

Communication method	RS485
Printing method	Thermal line dot method
Character density	8dot/mm(Same as vertical × horizontal)
Print speed	HS mode 150mm/sec(MAX) LQ mode 110mm/sec(MAX) HQ mode 60mm/sec(MAX) 2 color print mode 60mm/sec(MAX)
Print width	104mm(MAX)
Paper width	111.5mm±0.5mm
Applied rolled paper diameter	Φ150mm(MAX)
power	85~115V AC
External dimension	W355 \times H273(+300 \sim 1000 : Stand part) \times D434
Explosion proof	Pressurized apparatus(fG4) Internal pressure control box is separately needed.
Print soft	Print soft is not included.

- Available changing paper during power ON.
- It can be used in the hazardous area (Hazardous zone 1, Degree of ignition G4) where handling flammable gas/liquid.

Please specify the following specification

(Detail is to be discussed)

1 Measured fluid	Name :		
	Density:		
2 Flow range	Max.:	Nor. :	
	Min. :		
3 Fluid temperature	Max.:	Nor.:	
	Min. :		
4 Fluid pressure	Max.:	Nor. :	
	Min. :		
5 Fluid viscosity	mPa⋅s	@ °C	
(Kinematic viscosity)	mm²/s		
6 Fluid density			
7 Ambient temperature	°C		
8 Measuring accuracy	Reading scale	%, Full scale	%
9 Process connection			
10 Explosion proof	Yes / No		
11 Power source			
12 Output specification			
13 Purpose of use			
	now the carial number in	assa of ranksament fr	

Please check and let us know the serial number in case of replacement from existing item.



Technical data 04

TOPICS About Serial number (SER No.)

Flow meter, Converter, and Receiver have serial number.

When using flow meter combine with converter and/or receiver, please match with same serial number.

Please check the serial number when you make an inquiry so that we can check the detail of specification which do not appear in the model code.

Serial number is shown on the name plate which is attached to the indication part of flow meter, or name tag which is attached to the outer case of converter and receiver.